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D350-607-511
Job Sheet 192059



Part No: D350-607-511

Job Qty: 4 pcs

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/15/19

Job Tracking No:

Due Date: 4/12/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Packaging 1 - Pick Kit	4 pcs	4/12/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	P C	MAR 26 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S166965



Part: D350-607-511

Job No: 192059

Serial No/Batch: S166965

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7aeFAA-STC SR002131

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
150 QC 4	4 pcs	4/12/19	0.00 0.00		QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 69	MAR 28 2019 9:59 DAS 69
					QC 4 - 9	
					QC 4 - 46	
160 Packaging 3-1 - Stock - B4B	4 pcs	4/12/19	0.00 0.00		Packaging 3 - 1 - B4B	MAR 28 2019 9:59 DAS 69
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
165 DC - 1 - B4B	4 pcs	4/12/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
170 QC 21 - FG	4 pcs	4/12/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	
Part Op 140 - Pick Kit Descriptions: 150 - QC4- 100% Inspect kits for completeness 160 - Identify as per dwg & Stock Location: 165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-511 CHG008 170 - QC21- Final Inspection - Work Order Release						

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	140-Packaging 1 - Pick Kit	5114891
AN4-42A	Bolt	16 Ea (4 ea)	140-Packaging 1 - Pick Kit	5148670
AN6-13A	Bolt	8 Ea (2 ea)	140-Packaging 1 - Pick Kit	5158075
D3501-1	Bushing	32 pcs (8 ea)	140-Packaging 1 - Pick Kit	5135260
D3910-3	Crosstube Lug	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5150019
D3910-5	Crosstube Lug	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5155327
D3910-7	Crosstube Lug	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5153449
D3984-030	Rubber Extrusion, X-tube, 3"	32 pcs (8 ea)	140-Packaging 1 - Pick Kit	5151966
D4148-041	Fwd Crosstube Lug Assembly	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5162866
D4149-041	Aft Crosstube Lug Assembly	4 Ea (1 ea)	140-Packaging 1 - Pick Kit	5163030
D4775-041	Strut Assembly	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5162061
D4776-3	Skidtube Clevis	8 Ea (2 ea)	140-Packaging 1 - Pick Kit	5152840x6
MS21042L4	Nut	96 Ea (24 ea)	140-Packaging 1 - Pick Kit	5161468
MS21042L6	Nut	8 Ea (2 ea)	140-Packaging 1 - Pick Kit	5152847
NAS1149F0432P	Washer	160 Ea (40 ea)	140-Packaging 1 - Pick Kit	5152652
NAS1149F0663P	Washer	16 Ea (4 ea)	140-Packaging 1 - Pick Kit	5051477
D4085-3	Placard	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5150920
D4713-1	Spacer	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5131224
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	140-Packaging 1 - Pick Kit	5050161

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	AN4-14A	80	748	0
	AN4-42A	16	169	0
	AN6-13A	8	196	0
	D3501-1	32	407	0
	D3910-3	8	36	0
	D3910-5	4	62	0
	D3910-7	4	67	0
	D3984-030	32	128	0
	D4085-3	4	54	0
	D4148-041	4	17	0
	D4149-041	4	1	0
	D4713-1	4	25	0
	D4775-041	8	30	0
	D4776-3	8	22	0
	MS21042L4	96	4,463	0
	MS21042L6	8	316	0
	MS3367-5-0	4	171	0
	NAS1149F0432P	160	1,823	0
	NAS1149F0663P	16	248	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					